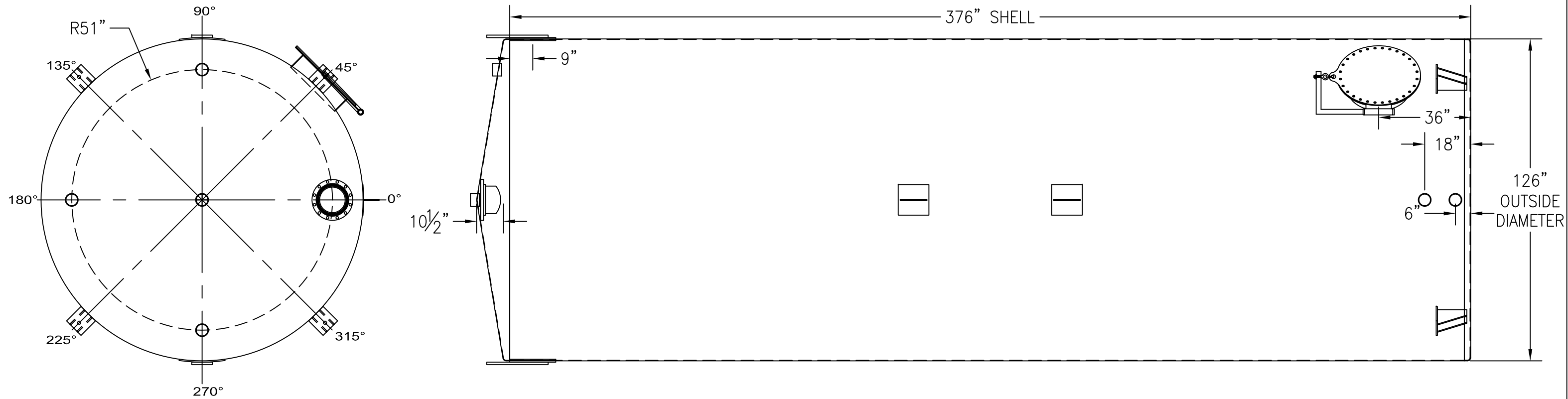


ANGLE:	LOCATION:	DESCRIPTION:
0°	SHELL, UP 6"	4" FNPT COUPLING
0°	SHELL, UP 18"	4" FNPT COUPLING
0°	SHELL, TBD	LIFTING LUG W/REPAD
0°	SHELL, TBD	LIFTING LUG W/REPAD
0°	TOP, 51" RADIUS	10" 150# RFSO FLANGE (EMERGENCY VENT)
45°	BOTTOM	ANCHOR CHAIR
45°	SHELL, UP 36"	24" SHELL MANWAY W/DAVIT ARM

ALL BOLT HOLES TO STRADDLE MAJOR CENTERLINES OR THEIR PARALLELS

ANGLE:	LOCATION:	DESCRIPTION:
90°	TOP, 51" RADIUS	4" FNPT COUPLING
90°	SHELL, DOWN 9"	ERECTION LUG W/REPAD
135°	BOTTOM	ANCHOR CHAIR
180°	TOP, 51" RADIUS	4" FNPT COUPLING
225°	BOTTOM	ANCHOR CHAIR
270°	SHELL, DOWN 9"	ERECTION LUG W/REPAD
270°	TOP, 51" RADIUS	4" FNPT COUPLING
315°	BOTTOM	ANCHOR CHAIR
N/A	TOP, CENTER	4" FNPT COUPLING (NORMAL VENT)

**ALL WELDS DOUBLE BUTT
W/FULL PENETRATION**



CUSTOMER APPROVAL SIGNATURE/DATE:

20,000 GALLON VERTICAL S/W ABOVE GROUND METHANOL STORAGE TANK

SURFACE PREPARATION/COATING INFORMATION:

INTERIOR SURFACES: SSPC-SP-3 POWER TOOL CLEAN
WELDS ONLY REMOVE ALL LOOSE DEBRIS

EXTERIOR SURFACES:
SSPC-SP-6 COMMERCIAL BLAST CLEAN
ONE COAT WHITE URETHANE

MATERIAL /CONSTRUCTION/ LABELING INFORMATION:

MATERIAL: CARBON STEEL ASTM A 36 OR ASTM A 569
MATERIAL THICKNESS: TANK TOP & SHELL: 3/16" BOTTOM: 1/4"

LABELING/MARKING: API 650 APPENDIX J

CUSTOMER:
PROJECT:
AGENT:



P.O. BOX 1279 GOLDSBORO, NC 27533
PHONE: (919)751-1791 FAX: (919)751-8186

DRAWING NUMBER:
GICV-M-20126

11/2014

QUANTITY: ONE (1) REQUIRED
WEIGHT: 11,000 lbs ± 10%