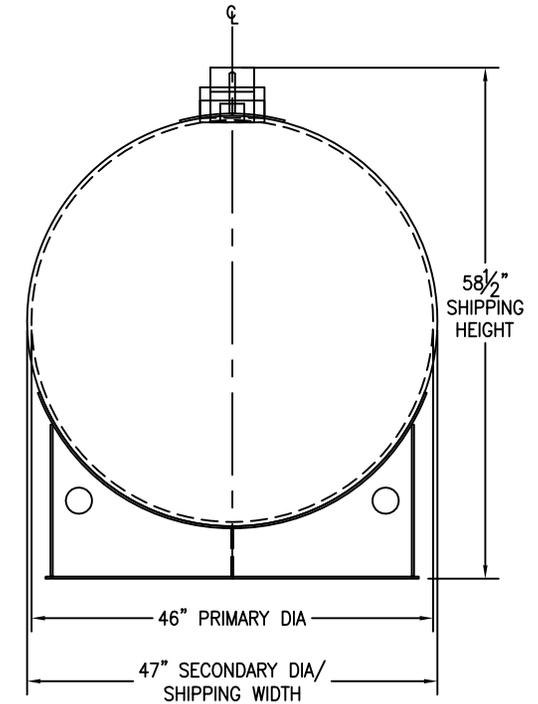
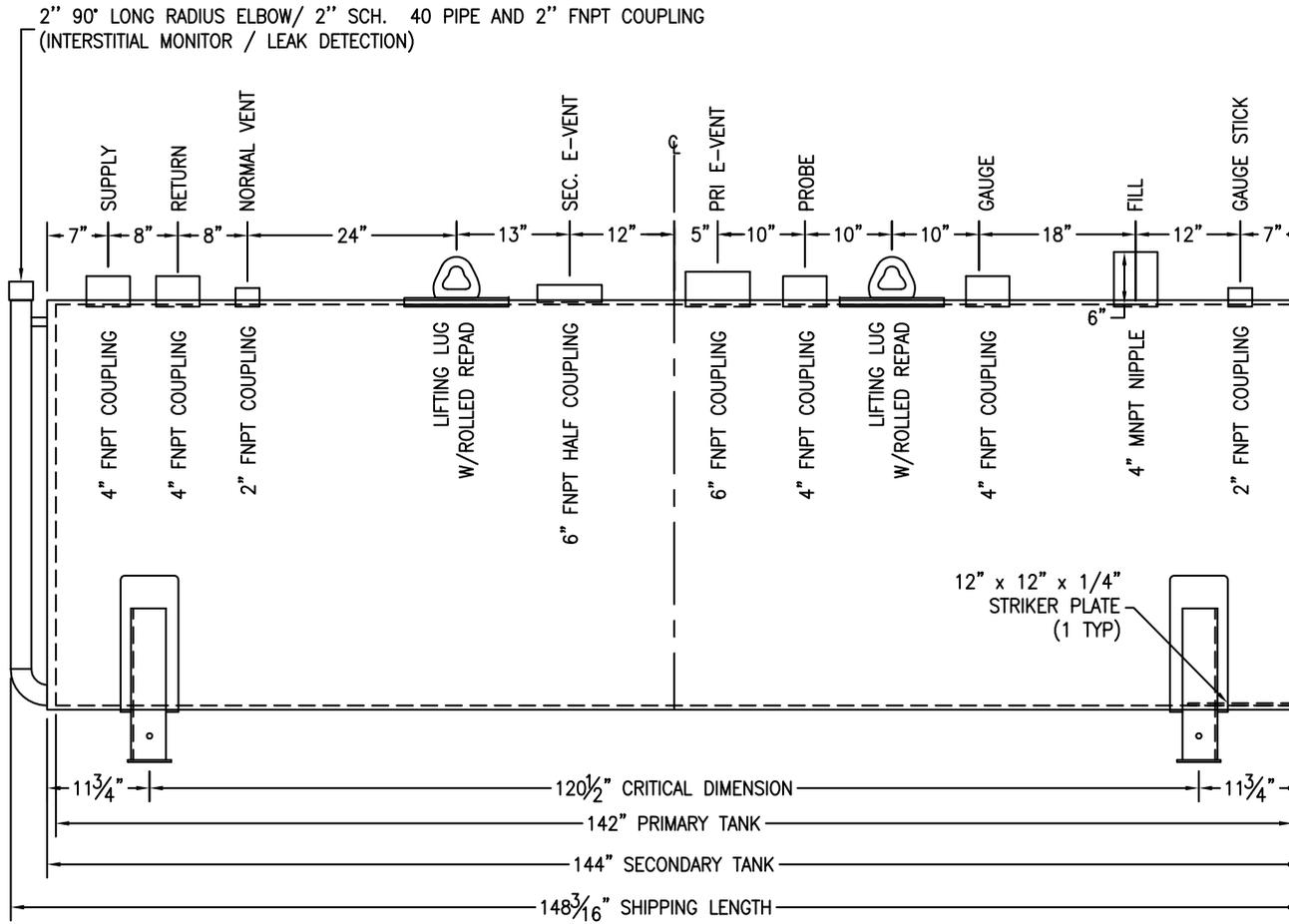


\*SADDLES ARE SEAL WELDED TO TANK



CUSTOMER APPROVAL SIGNATURE/DATE:

1,000 GALLON HORIZONTAL D/W ABOVE GROUND TANK

**SURFACE PREPARATION/COATING INFORMATION:**  
 INTERIOR SURFACES: SSPC-SP-3 POWER TOOL CLEAN WELDS ONLY  
 REMOVE ALL LOOSE DEBRIS  
 EXTERIOR SURFACES: SSPC-SP-6 COMMERCIAL BLAST  
 5-7 MILS ALIPHATIC URETHANE (WHITE)

**MATERIAL /CONSTRUCTION/ LABELING INFORMATION:**  
 MATERIAL: CARBON STEEL ASTM A 36 OR A 569  
 MATERIAL THICKNESS: PRIMARY TANK SHELL AND HEADS: 10 GA  
 SECONDARY TANK SHELL AND HEADS: 10 GA

LABELING/MARKING: UNDERWRITERS LABORATORIES UL-142/STI F921

CUSTOMER:  
 PROJECT:  
 AGENT:

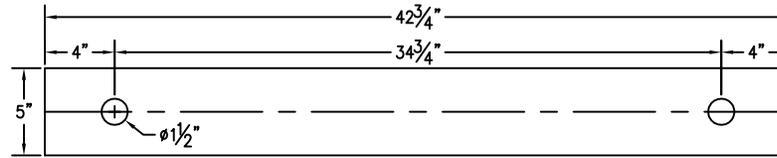


P.O. BOX 1279 GOLDSBORO, NC 27533  
 PHONE: (919)751-1791 FAX: (919)751-8186

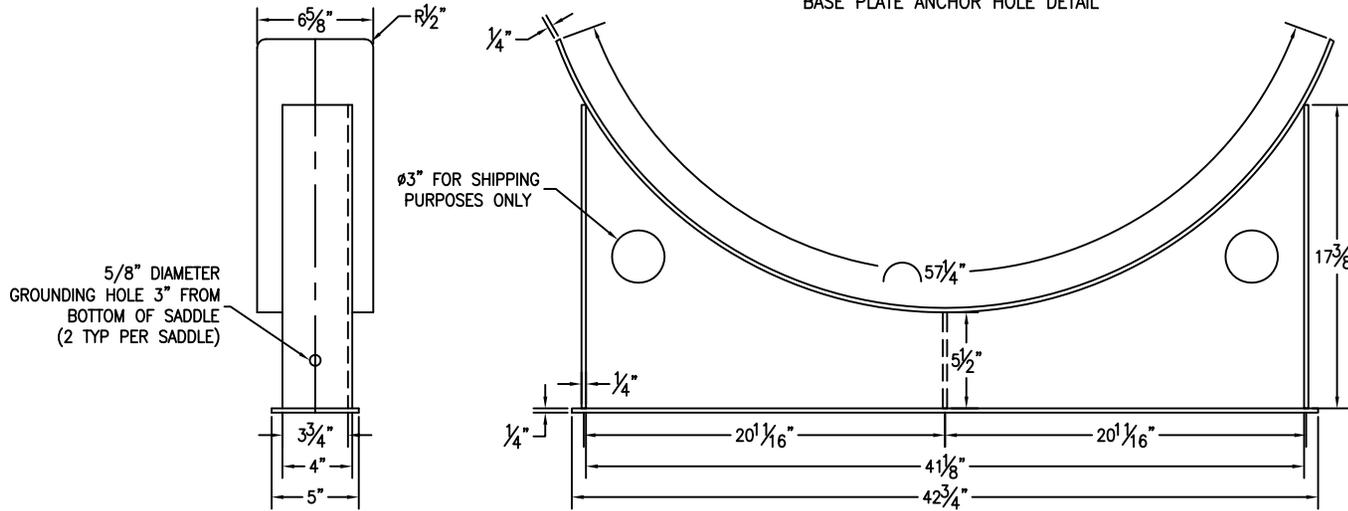
DRAWING NUMBER: GIDH01K46 REVISED 7/14

QUANTITY: ONE (1) REQUIRED  
 WEIGHT: 3,250 lbs ± 10%

\*SADDLES ARE SEAL WELDED TO TANK



BASE PLATE ANCHOR HOLE DETAIL



5/8" DIAMETER  
GROUNDING HOLE 3" FROM  
BOTTOM OF SADDLE  
(2 TYP PER SADDLE)

Ø3" FOR SHIPPING  
PURPOSES ONLY

CUSTOMER APPROVAL SIGNATURE/DATE:

1,000 GAL 6" TALL SADDLE FOR 47" DIAMETER TANK

SURFACE PREPARATION/COATING INFORMATION:

MATERIAL /CONSTRUCTION/ LABELING INFORMATION:

EXTERIOR SURFACES: SSPC-SP-6 COMMERCIAL BLAST  
5-7 MILS ALIPHATIC URETHANE (WHITE)

MATERIAL: CARBON STEEL ASTM A 36 OR A 569

CUSTOMER:

PROJECT:

AGENT:



P.O. BOX 1279 GOLDSBORO, NC 27533  
PHONE: (919)751-1791 FAX: (919)751-8186

DRAWING NUMBER: GI-S604701DW REVISED 7/14

QUANTITY: TWO (2) REQUIRED  
WEIGHT: 96 lb ea ± 10%